



Manufactured and distributed by:

**DRAGO F.LLI SRL – VIA YURI GAGARIN 6/A – 42123 REGGIO EMILIA (ITALY) –
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**Version
28/05/2014**

HOW TO OBTAIN “OXXIDO FERRO EFFECT” (“iron effect”) IN 4 EASY STEPS

OXXIDO FERRO is a decorative system for interior use. **Read technical and safety sheets before the application.**

STEP 1: APPLICATION OF OXXIDO FONDO

MIX THOROUGHLY the material before use. **OXXIDO FONDO** - special water based base coat for OXXIDO system and allows to decorate different kinds of surfaces (wood, aluminium, pvc, metal, iron, wall ...)

Apply one coat of OXXIDO FONDO by a brush or short haired roller, dilute with water 5-10%.

Wall application: To obtain a perfect result, clean carefully the surface and remove any old paints if not perfectly adhered; in every case we suggest to apply one coat of an acrylic sealing transparent primer. When the acrylic sealing is dried apply one coat of OXXIDO FONDO.

For application on other surfaces (wood, metal, pvc, etc) please read full information in OXXIDO FONDO’s technical sheet.

**WAIT, AT LEAST 4 or 5 HOURS, FROM APPLICATION OF OXXIDO FONDO
BEFORE TO APPLY OXXIDO FERRO (SECOND STEP)**

STEP 2: APPLICATION OF OXXIDO FONDO

MIX THOROUGHLY the material before use. When the coat of OXXIDO FONDO is perfectly dried apply 2 layers of OXXIDO FERRO by a brush in it’s already prepared basis (or add water maximum 5-10% if necessary); wait at least 3-5 hours from the 2 layers. Before to apply the second layer, please check that the first one is perfectly dried. (Don’t apply if the first layer is wet).

**WAIT AT LEAST 12 HOURS FROM THE SECOND LAYERS OF OXXIDO FONDO
BEFORE TO PASS TO THE THIRD STEP (APPLICATION OF OXXIDO PATINA)**

STEP 3: APPLICATION OF OXXIDO PATINA

MIX THOROUGHLY the material before use. Before to apply OXXIDO PATINA read carefully the safety sheets: use glasses and gloves to protect eyes and skin. Apply at least 2 layers of OXXIDO PATINA by a brush / marine sponge/spray. Wait at least 3-4 hours from the first and second layer, before applying the second layer please verify that the first is perfectly dried. OXXIDO PATINA is ready to use, don’t add water or other substances.

**WAIT AT LEAST 12 – 36 HOURS FROM THE LAST LAYER OF OXXIDO PATINA.OXXIDO PATINA GENERATES &
ACCELERATES THE OXIDATION & CREATES THE “REAL RUST” AND OXXIDO’S EFFECT**

STEP 4: APPLICATION OF OXXIDO FINITURA

MIX THOROUGHLY the material before use before to apply the first coat of OXXIDO FINITURA. OXXIDO FINITURA is the last product to apply in every OXXIDO's EFFECT (OXXIDO FERRO, OXXIDO RAME, OXXIDO 1+1) to stop the oxidation obtained after application of OXXIDO PATINA.

OXXIDO FINITURA is a transparent satin water based finish varnish to be used in interior settings, as a finish coat on OXXIDO DECORATIVE SYSTEM (after minimum 2 dried coats of OXXIDO PATINA). OXXIDO FINITURA is formulated for interior use.

In particular, OXXIDO FINITURA gives a matt aspect to the surface, giving a smoother and dirt resisting surface where it is used, while making the surface easily washable, cleanable and maintainable.

After 12-36 hours from the last coat of OXXIDO PATINA apply one or more coats of OXXIDO FINITURA to stop the oxidation and protect the surface.

Before to apply first coat of OXXIDO FINITURA "polish off" the dust, by a dried brush; after apply OXXIDO FINITURA dilute with maximum need adding 300% of water. Mix thoroughly the material before use. Apply OXXIDO FINITURA by a brush.

After 4-5 hours from the first coat apply a second coat of OXXIDO FINITURA dilute maximum 300% with water or ready to use to have a better protection and a washable surface. We suggest always applying 2 coats of OXXIDO FINITURA.

IMPORTANT!

The oxidation and final result is variable and depends on:

The number of layers of OXXIDO PATINA applied: more coats applied stronger will be the oxidation on the surfaces;

The air and wall temperature: with less than 10°C the oxidation could be very slow;

The tool used: the oxidation will be different if OXXIDO's products are applied by brush, short haired roller or other tools;

The time waited from the different layers of each OXXIDO's PAINT;

The time waited from the last layer of OXXIDO PATINA and the application of the layers of OXXIDO FINITURA. If you wait longer time to stop the oxidation the final result shall be different; after the first 12-36 the oxidation shall be lower but the process go on and on the wall/surface the quantity of "real dust" should be more intensive.



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**Version
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HOW TO OBTAIN “OXXIDO RAME EFFECT” (copper effect) IN 4 EASY STEPS

OXXIDO RAME is a decorative system for interior use. **Read technical and safety sheets before the application.**

STEP 1: APPLICATION OF OXXIDO FONDO

MIX THOROUGHLY the material before use. OXXIDO FONDO - special water based base coat for OXXIDO system and allows to decorate different kinds of surfaces (wood, aluminium, pvc, metal, iron, wall ...)

Apply one coat of OXXIDO FONDO by a brush or short haired roller, dilute with water 5-10%.

Wall application: To obtain a perfect result, clean carefully the surface and remove any old paints if not perfectly adhered; in every case we suggest to apply one coat of an acrylic sealing transparent primer. When the acrylic sealing is dried apply one coat of OXXIDO FONDO.

For application on other surfaces (wood, metal, pvc, etc) please read full information in OXXIDO FONDO’s technical sheet.

**WAIT, AT LEAST 4 or 5 HOURS, FROM APPLICATION OF OXXIDO FONDO
BEFORE TO APPLY OXXIDO RAME (SECOND STEP)**

STEP 2: APPLICATION OF OXXIDO RAME

MIX THOROUGHLY the material before use. When the coat of OXXIDO FONDO is perfectly dried apply 2 layers of OXXIDO RAME by a brush in it’s already prepared basis (or add water maximum 5-10% if necessary); wait at least 3-5 hours from the 2 layers. Before applying the second layer please check that the first one is perfectly dried. (Don’t apply if the first layer is wet).

**WAIT AT LEAST 12 HOURS FROM THE SECOND LAYERS OF OXXIDO FONDO
BEFORE TO PASS TO THE THIRD STEP (APPLICATION OF OXXIDO PATINA)**

STEP 3: APPLICATION OF OXXIDO PATINA

MIX THOROUGHLY the material before use. Before to apply OXXIDO PATINA read carefully the safety sheets: use glasses and gloves to protect eyes and skin. Apply at least 2 layers of OXXIDO PATINA by a brush / marine sponge / spray. Wait at least 3-4 hours from the first and second layer, before applying the second layer please verify that the first is perfectly dried. OXXIDO PATINA is ready to use, don’t add water or other substances.

**WAIT AT LEAST 12 – 36 HOURS FROM THE LAST LAYER OF OXXIDO PATINA. OXXIDO PATINA GENERATES &
ACCELERATES THE OXIDATION & CREATES THE “REAL RUST” AND OXXIDO’S EFFECT**

STEP 4: APPLICATION OF OXXIDO FINITURA

MIX THOROUGHLY the material before use before to apply the first coat of OXXIDO FINITURA. OXXIDO FINITURA is the last product to apply in every OXXIDO's EFFECT (OXXIDO FERRO, OXXIDO RAME, OXXIDO 1+1) to stop the oxidation obtained after application of OXXIDO PATINA.

OXXIDO FINITURA is a transparent satin water based finish varnish to be used in interior settings, as a finish coat on OXXIDO DECORATIVE SYSTEM (after minimum 2 dried coats of OXXIDO PATINA). OXXIDO FINITURA is formulated for interior use.

In particular, OXXIDO FINITURA gives a matt aspect to the surface, giving a smoother and dirt resisting surface where it is used, while making the surface easily washable, cleanable and maintainable.

After 12-36 hours from the last coat of OXXIDO PATINA apply one or more coats of OXXIDO FINITURA to stop the oxidation and protect the surface.

Before to apply first coat of OXXIDO FINITURA "polish off" the dust, by a dried brush; after apply OXXIDO FINITURA dilute with maximum need adding 300% of water. Mix thoroughly the material before use. Apply OXXIDO FINITURA by a brush.

After 4-5 hours from the first coat apply a second coat of OXXIDO FINITURA dilute maximum 300% with water or ready to use to have a better protection and a washable surface. We suggest always applying 2 coats of OXXIDO FINITURA.

IMPORTANT!

The oxidation and final result is variable and depends on:

The number of layers of OXXIDO PATINA applied: more coats applied stronger will be the oxidation on the surfaces;

The air and wall temperature: with less than 10°C the oxidation could be very slow;

The tool used: the oxidation will be different if OXXIDO's products are applied by brush, short haired roller or other tools;

The time waited from the different layers of each OXXIDO's PAINT;

The time waited from the last layer of OXXIDO PATINA and the application of the layers of OXXIDO FINITURA. If you wait longer time to stop the oxidation the final result shall be different; after the first 12-36 the oxidation shall be lower but the process go on and on the wall/surface the quantity of "real dust" should be more intensive.



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HOW TO OBTAIN “OXXIDO 1+1 EFFECT” (MIXED VERSION RAME AND FERRO) IN 4 EASY STEPS

OXXIDO 1+1 is a decorative system for interior use. Read technical and safety sheets before the application.

To obtain “1+1 OXXIDO EFFECT” you must mix an equal quantity of OXXIDO FERRO and OXXIDO RAME (1:1)
And at the end of the process apply minimum 3 coats of OXXIDO PATINA to stop the oxidation.

STEP 1: APPLICATION OF OXXIDO FONDO

MIX THOROUGHLY the material before use. OXXIDO FONDO special water based base coat for OXXIDO system and allows to decorate different kinds of surfaces (wood, aluminium, pvc, metal, iron, wall ...)

Apply one coat of OXXIDO FONDO by a brush or short haired roller, dilute with water 5-10%.

Wall application: To obtain a perfect result, clean carefully the surface and remove any old paints if not perfectly adhered; in every case we suggest to apply one coat of an acrylic sealing transparent primer. When the acrylic sealing is dried apply one coat of OXXIDO FONDO. **For application on other surfaces (wood, metal, pvc, etc) please read full information in OXXIDO FONDO’s technical sheet.**

**WAIT, AT LEAST 4 or 5 HOURS, FROM APPLICATION OF OXXIDO FONDO
BEFORE TO APPLY OXXIDO 1+1 (SECOND STEP)**

STEP 2: APPLICATION OF OXXIDO 1+1

MIX THOROUGHLY the material before use. When the layer of OXXIDO FONDO is perfectly dried apply 2 layers of OXXIDO 1+1 (MIX ONE CAN OF OXXIDO RAME WITH ONE CAN OF OXXIDO FERRO) by a brush in its already prepared basis (or add water maximum 5-10% if necessary); wait at least 3-5 hours from the 2 layers. Before to apply the second layer please check that the first one is perfectly dried. (Don’t apply if the first layer is wet).

**WAIT AT LEAST 12 HOURS FROM THE SECOND LAYERS OF OXXIDO FONDO
BEFORE TO PASS TO THE THIRD STEP (APPLICATION OF OXXIDO PATINA)**

STEP 3: APPLICATION OF OXXIDO PATINA

MIX THOROUGHLY the material before use. Before to apply OXXIDO PATINA read carefully the safety sheets: use glasses and gloves to protect eyes and skin. Apply at least 3 layers (one more than OXXIDO RAME or OXXIDO FERRO’S EFFECT) of OXXIDO PATINA by a brush / marine sponge / spray. Wait at least 3-4 hours from the first and second layer, before to apply the second layer, please verify that the first is perfectly dried. OXXIDO PATINA is ready to use, don’t add water or other substances.

**WAIT AT LEAST 12 – 36 HOURS FROM THE LAST LAYER OF OXXIDO PATINA. OXXIDO PATINA GENERATES &
ACCELERATES THE OXIDATION AND CREATES THE “REAL RUST” AND OXXIDO’S EFFECT**

STEP 4: APPLICATION OF OXXIDO FINITURA

MIX THOROUGHLY the material before use before to apply the first coat of OXXIDO FINITURA. OXXIDO FINITURA is the last product to apply in every OXXIDO's EFFECT (OXXIDO FERRO, OXXIDO RAME, OXXIDO 1+1) to stop the oxidation obtained after application of OXXIDO PATINA. OXXIDO FINITURA is a transparent satin water based finish varnish to be used in interior settings, as a finish coat on OXXIDO DECORATIVE SYSTEM (after minimum 2 dried coats of OXXIDO PATINA). OXXIDO FINITURA is formulated for interior use. In particular, OXXIDO FINITURA gives a matt aspect to the surface, giving a smoother and dirt resisting surface where it is used, while making the surface easily washable, cleanable and maintainable. **After 12-36 hours from the last coat of OXXIDO PATINA apply one or more coats of OXXIDO FINITURA to stop the oxidation and protect the surface. Before to apply first coat of OXXIDO FINITURA "polish off" the dust, by a dried brush**; after apply OXXIDO FINITURA dilute with maximum need adding 300% of water. Mix thoroughly the material before use. Apply OXXIDO FINITURA by a brush. After 4-5 hours from the first coat apply a second coat of OXXIDO FINITURA dilute maximum 300% with water or ready to use to have a better protection and a washable surface. We suggest always applying 2 coats of OXXIDO FINITURA.

IMPORTANT!

The oxidation and final result is variable and depends on:

The number of layers of OXXIDO PATINA applied: more coats applied stronger will be the oxidation on the surfaces;

The air and wall temperature: with less than 10°C the oxidation could be very slow;

The tool used: the oxidation will be different if OXXIDO's products are applied by brush, short haired roller or other tools;

The time waited from the different layers of each OXXIDO's PAINT; the time waited from the last layer of OXXIDO PATINA and the application of the layers of OXXIDO FINITURA. If you wait longer time to stop the oxidation the final result shall be different; after the first 12-36 the oxidation shall be lower but the process go on and on the wall/surface the quantity of "real dust" should be more intensive.



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